

• The TSB content has been modified to include the possible replacement of the transaxle assembly.

TSB No. TC002-06 is Obsolete and any printed versions should be discarded. Be sure to review the entire content of this service bulletin before proceeding.

### Introduction

Some 2001 – 2003 model year RAV4 vehicles equipped with an automatic transaxle may exhibit a harsh shift condition and/or MIL "ON" with DTC P0750, P0753, P0755, P0758, and/or P1760 stored. Improvements have been made to the Engine Control Module (ECM) (SAE term: Powertrain Control Module/PCM) manufacturing process to reduce the possibility of this condition occurring. Use the following procedure to repair the vehicle.

## Warranty Information

OP CODE	DESCRIPTION		TIME	OFP	T1	T2
EG1009	R & R Engine Control Module (ECM)	All	0.5			
Combo A	R & R Transaxle Assembly	2WD	4.5	89661-42###	8A	99
Combo A		4WD	7.5			

Harsh Shift and/or MIL "ON" DTC P0750, P0753, P0755, P0758 and/or P1760

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### Warranty Information (Continued)

### APPLICABLE WARRANTY

- This repair is covered under the Toyota Federal Emission Warranty. This warranty is in effect for 96 months or 80,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

#### **Parts Information**

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
89661-42650 89661-42651 89661-42652 89661-42653 89661-42653	04009-41242		1
89661-42660 89661-42661 89661-42662 89661-42663 89661-42664	04009-41342	Engine Control Module (ECM)	1
89661-42810 89661-42811 89661-42812	04009-39642		1
89661-42820 89661-42821 89661-42822	04009-39542		1
89661-42880	04009-39242		1
89661-42890	04009-39142		1
30510-42110-84	Same	Reman ATM (2WD)	1
30510-42100-84	Same	Reman ATM (4WD)	1

### **Repair Procedure**

- 1. Confirm the vehicle is currently exhibiting a harsh shift condition and/or MIL "ON" with DTCs P0750, P0753, P0755, P0758, and/or P1760 stored.
  - If the vehicle exhibits the above condition, proceed to step 2 Replace the ECM (PCM).
  - If the vehicle does NOT exhibit the above condition, this TSB does NOT apply.

# Harsh Shift and/or MIL "ON" DTC P0750, P0753, P0755, P0758 and/or P1760

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### **Repair Procedure (Continued)**

2. Replace the ECM (PCM).

Refer to the Technical Information System (TIS), applicable model year RAV4 Repair Manual:

- <u>2001</u> / <u>2002</u> / <u>2003</u> RAV4: Engine/Hybrid System – Engine Control – "Engine Control Module (ECM): Components"
- 3. After replacement of the ECM (PCM), confirm that the vehicle has been repaired. It is necessary to complete ECM learning and a function test of the automatic transaxle assembly.

Drive the vehicle under normal city driving conditions for at LEAST 20 minutes to complete the ECM learning function, then complete a function test.

### NOTE

The ECM learning must be completed BEFORE performing a function test of the automatic transaxle assembly.

Refer to TIS, applicable model year RAV4 Repair Manual:

- <u>2001</u> / <u>2002</u> / <u>2003</u> RAV4 (4WD): Drivetrain – Automatic Transmission/Transaxle – "Automatic Transaxle (U140F): Pre-check" (Road Test section)
- <u>2001</u> / <u>2002</u> / <u>2003</u> RAV4 (2WD): Drivetrain – Automatic Transmission/Transaxle – "Automatic Transaxle (U241E): Pre-check" (Road Test section)
- 4. If the automatic transaxle still has harsh shifting and/or MIL "ON" with DTCs P0750, P0755, and/or P1760 stored, replace the automatic transaxle assembly.

Refer to TIS, applicable model year RAV4 Repair Manual:

4WD:

- <u>2001</u> / <u>2002</u> / <u>2003</u> RAV4 (U140F): Drivetrain – Automatic Transmission/Transaxle – "Automatic Transaxle Unit: Removal"
- <u>2001</u> / <u>2002</u> / <u>2003</u> RAV4 (U140F): Drivetrain – Automatic Transmission/Transaxle – "Automatic Transaxle Unit: Installation"

2WD:

- <u>2001</u> / <u>2002</u> / <u>2003</u> RAV4 (U241E): Drivetrain – Automatic Transmission/Transaxle – "Automatic Transaxle Unit: Removal"
- <u>2001</u> / <u>2002</u> / <u>2003</u> RAV4 (U241E): Drivetrain – Automatic Transmission/Transaxle – "Automatic Transaxle Unit: Installation"

# Harsh Shift and/or MIL "ON" DTC P0750, P0753, P0755, P0758 and/or P1760

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## **Repair Procedure (Continued)**

5. Perform a road test to verify the repair.

Refer to TIS, applicable model year RAV4 Repair Manual:

- <u>2001</u> / <u>2002</u> / <u>2003</u> RAV4 (4WD): Drivetrain – Automatic Transmission/Transaxle – "Automatic Transaxle (U140F): Pre-check" (Road Test section)
- <u>2001</u> / <u>2002</u> / <u>2003</u> RAV4 (2WD): Drivetrain – Automatic Transmission/Transaxle – "Automatic Transaxle (U241E): Pre-check" (Road Test section)
  We can REPAIR the ECU and this recall will NOT HELP

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